



Using Flow Switching Devices to Improve GC-MS Productivity in Environmental Analyses

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- ▶ A novel reversed Deans' heartcutting system for application switching
 - The need
 - The design approach
 - Application to environmental analyses



The Need for Application Switching

- Many labs wish to run more than one application on an expensive and sensitive analytical system such as a GC-MS.

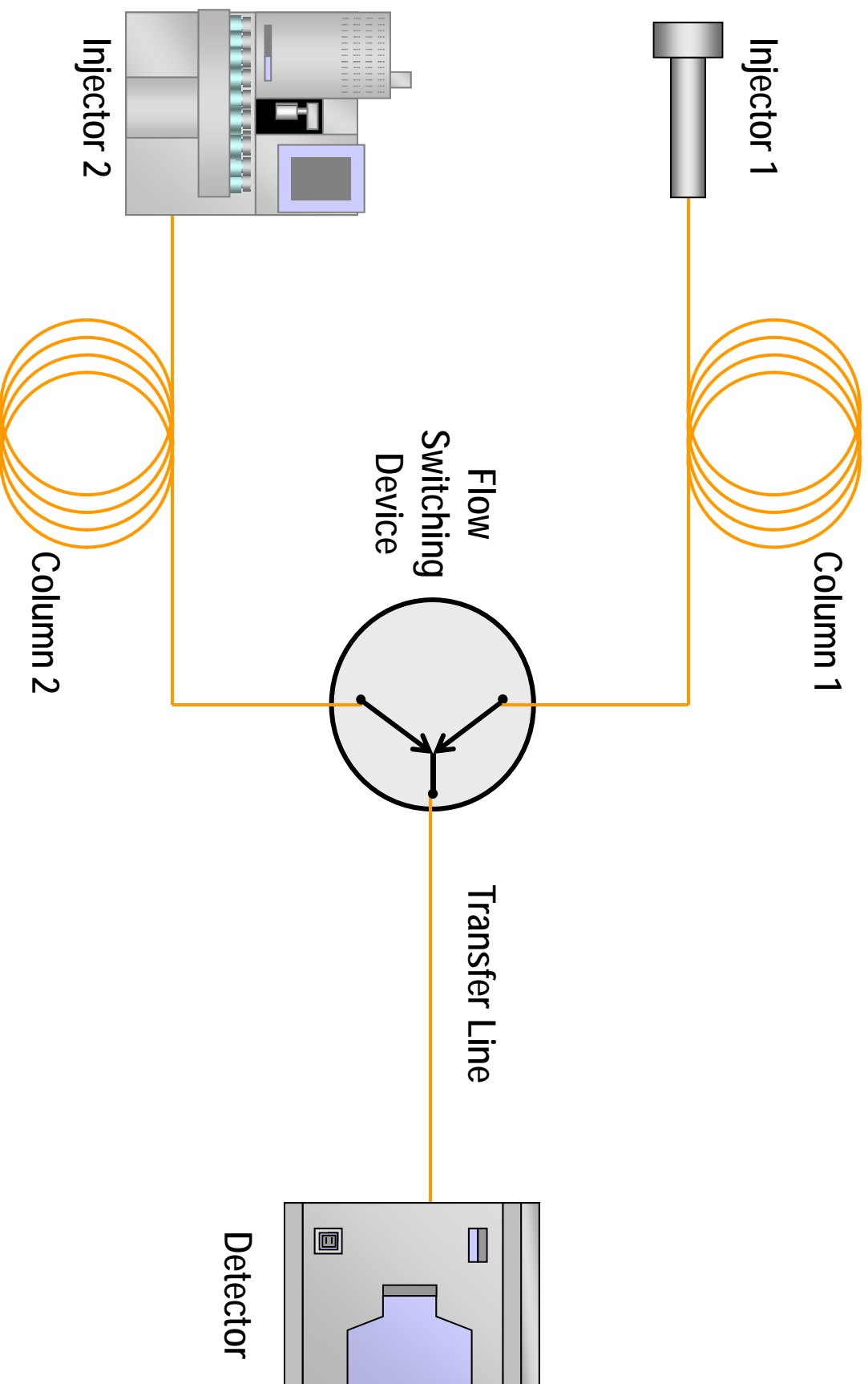
- To do this, they must either:

- Purchase more than one system
 - Expensive
 - Requires more bench-space
 - May be under-used
- Swap columns and conditions
 - Time consuming
 - Prone to mistakes
 - Stresses system
 - Affects sample throughput

- Application switching offers convenience and ease of use without the significant added cost or increased bench-space requirements of multiple systems.



The Application Switching Concept

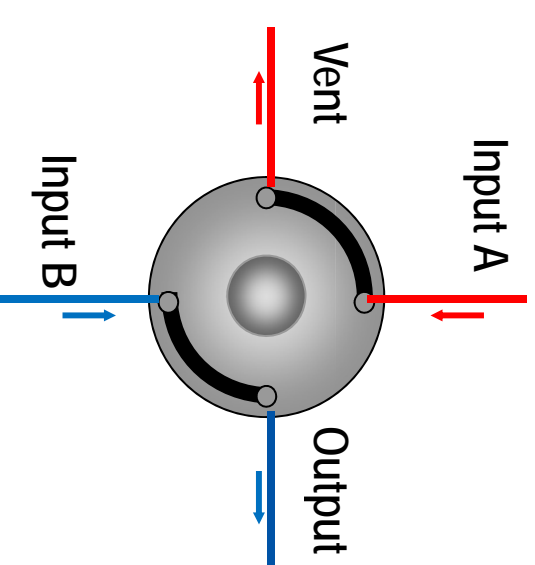
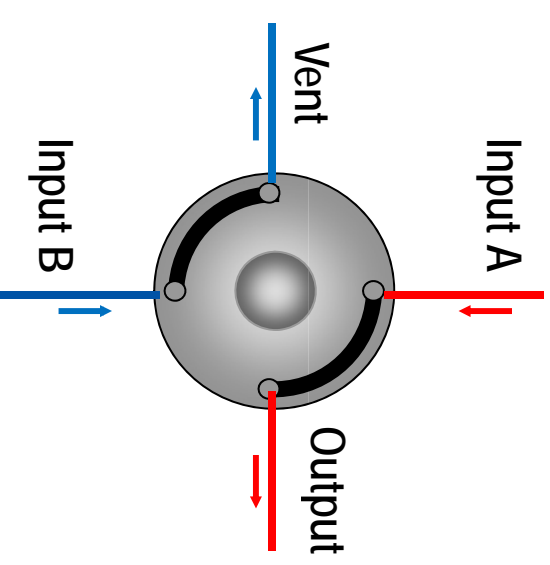




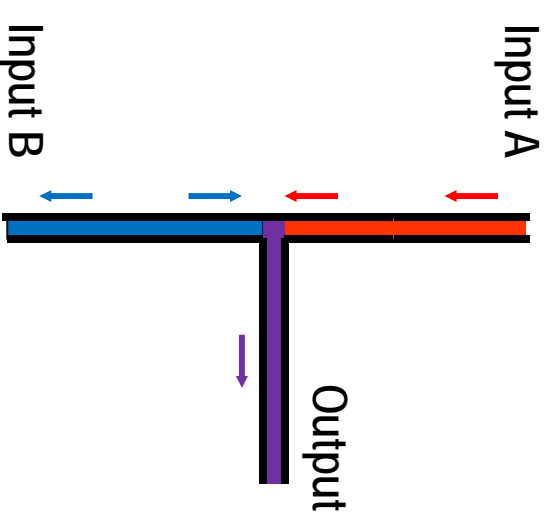
The Design Approach to Application Switching

Mechanical Switching Valve

- ▶ High thermal mass - causing thermal lag
- ▶ Limited temperature limit – restricts application
- ▶ Moving parts – may wear and leak
- ▶ Metal surfaces – risk of activity
- ▶ Large internal volumes – risk of dispersion
- ▶ Causes flow disruption – baseline artifacts

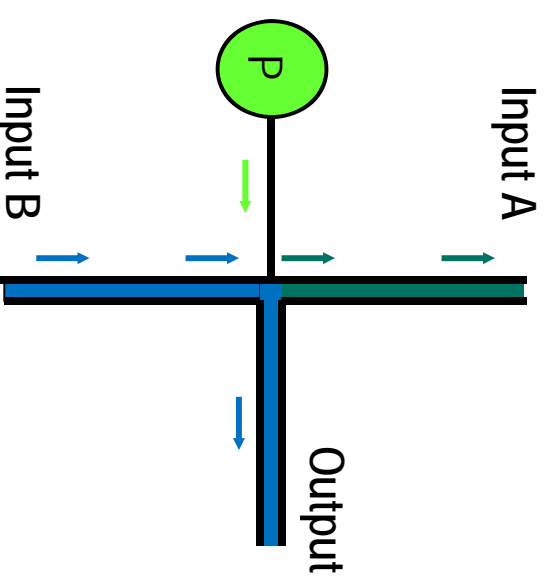
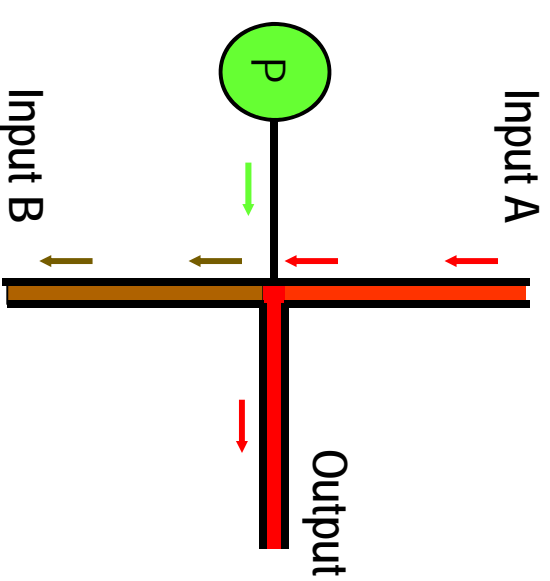


- ▶ Simple – doesn't need many parts
- ▶ Low thermal mass – no thermal lag
- ▶ Low dead volumes – gives good peak shape
- ▶ Easy to deactivate – high inertness
- ▶ Both columns always active – possible increase in column bleed and other contamination
- ▶ Output flow rate increased- may give problems with the MS



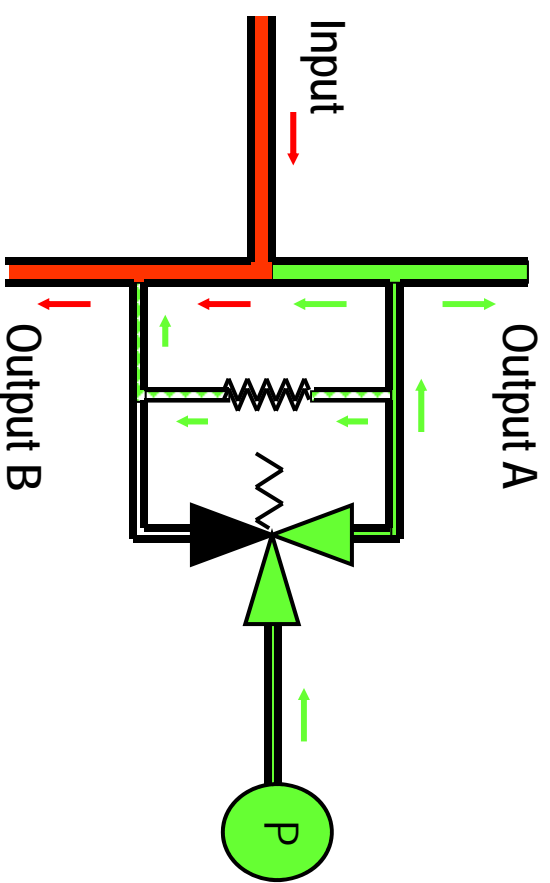
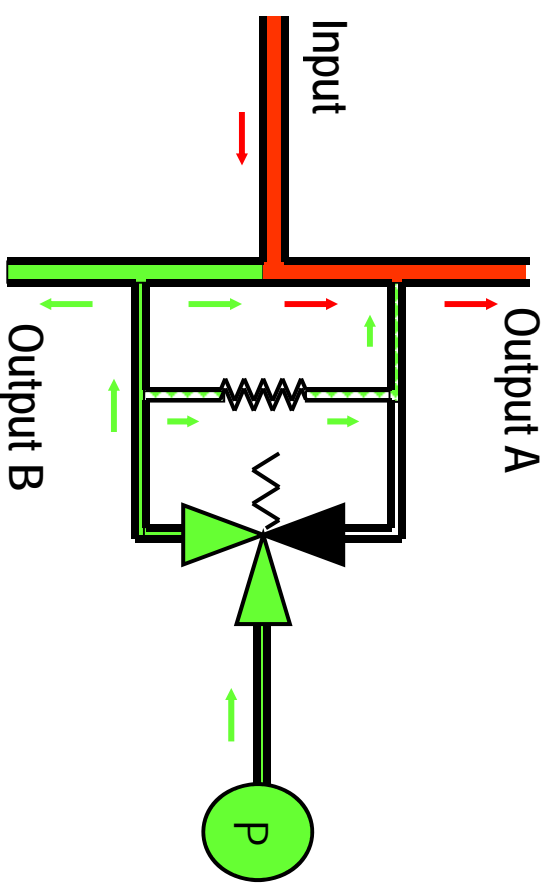
Pressure Controlled T-Piece

- ▶ Column is deactivated by dropping its inlet pressure
- ▶ Simple – doesn't need many parts
- ▶ Low thermal mass – no thermal lag
- ▶ Low dead volumes – gives good peak shape
- ▶ Easy to deactivate – high inertness
- ▶ Only one column is active – other is backflushed. No increase in bleed etc.
- ▶ Flow rate into detector only increased slightly – good for MS
- ▶ Sample from active column is split into inactive column – loss in effective sensitivity and cross-contamination issues



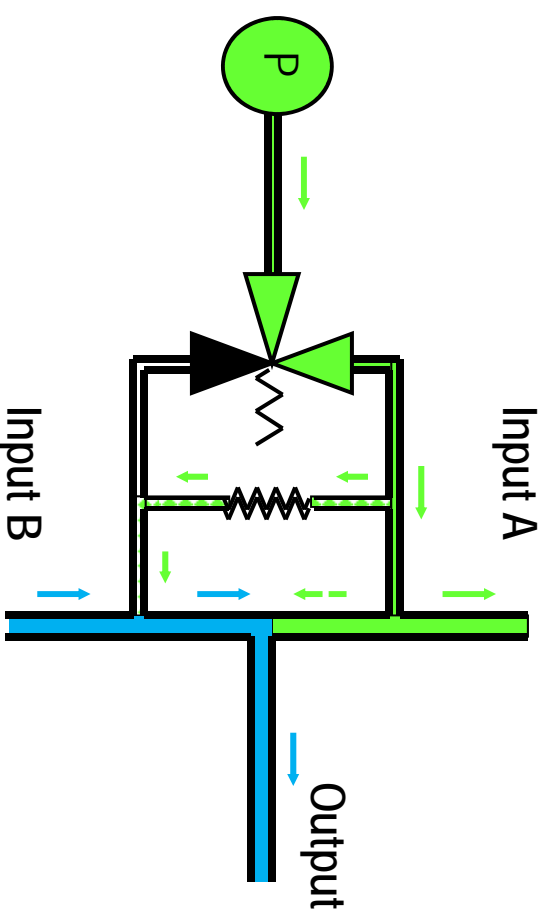
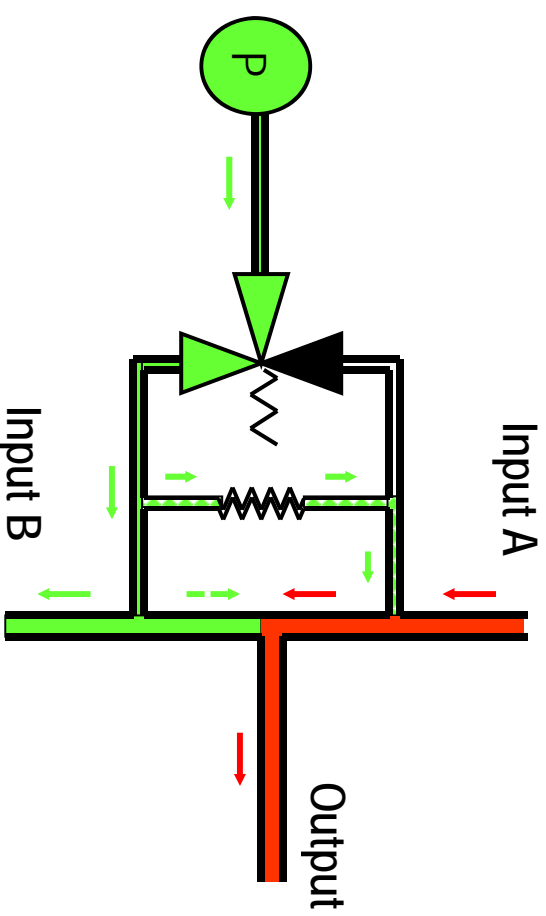
The Traditional Deans' Switch

- ▶ The simple switching of a solenoid valve directs the input flow between two outputs
- ▶ Low dead volumes
- ▶ Low thermal mass
- ▶ No moving parts
- ▶ Fast response
- ▶ Inert
- ▶ No disruption to flows



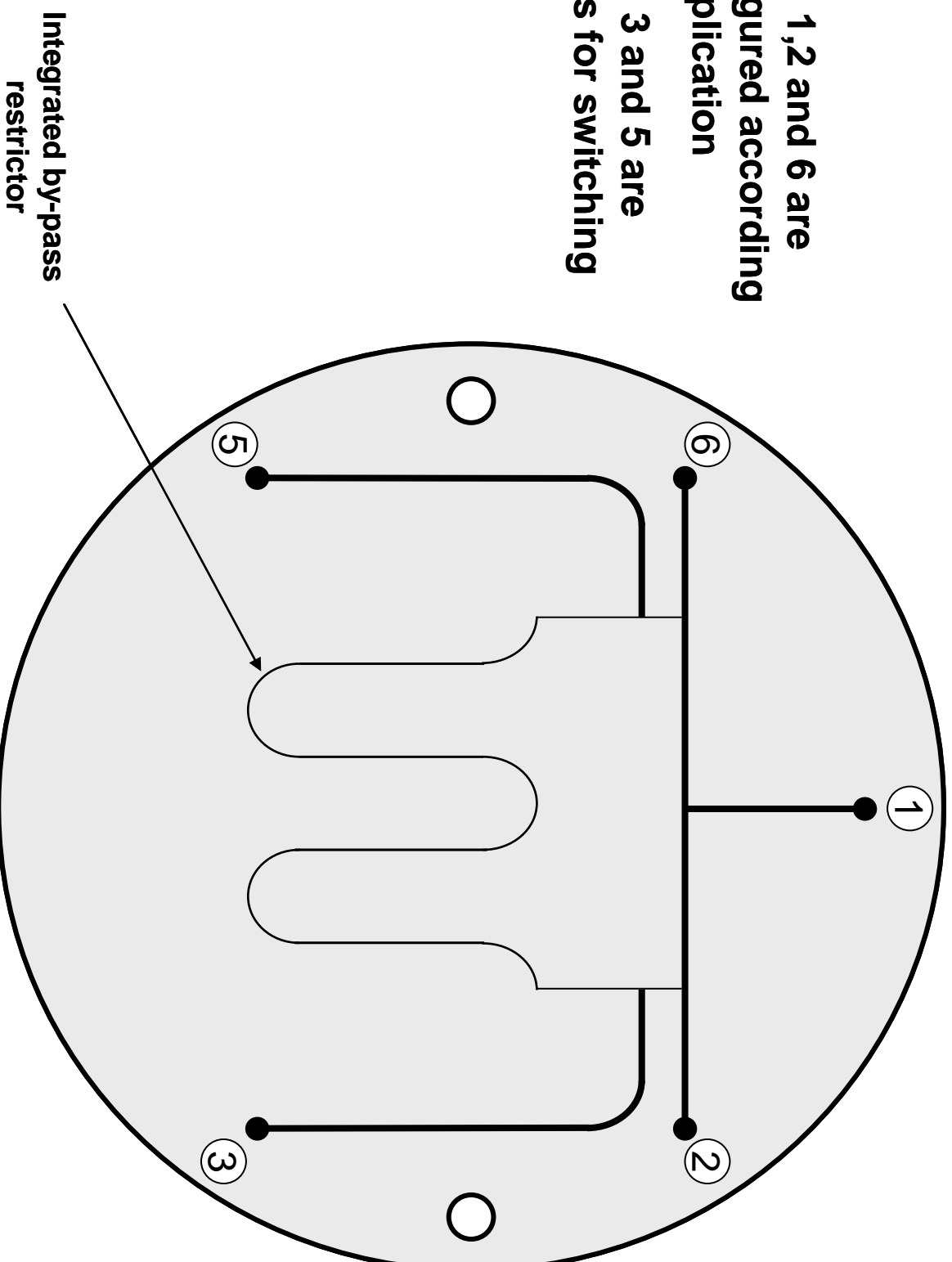
The Reversed Deans' Switch

- ▶ The simple switching of a solenoid valve directs the output flow between two inputs
- ▶ An input is made inactive by dropping its pressure slightly (e.g. by lowering the pressure at the column injector)
- ▶ No disruption to detector flow
- ▶ Pressure balancing is not so important as long as the Golden Rule is observed: *the flow from the active input must be less than the output flow.*



**Ports 1,2 and 6 are
configured according
to application**

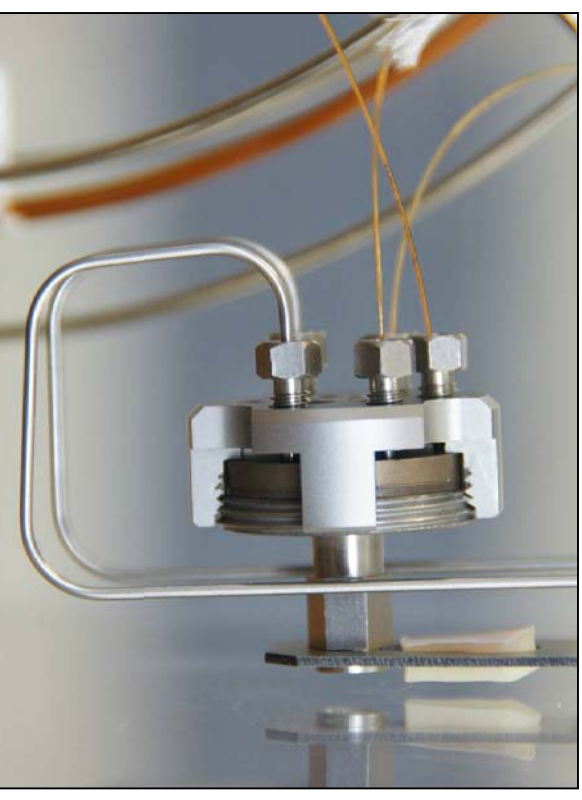
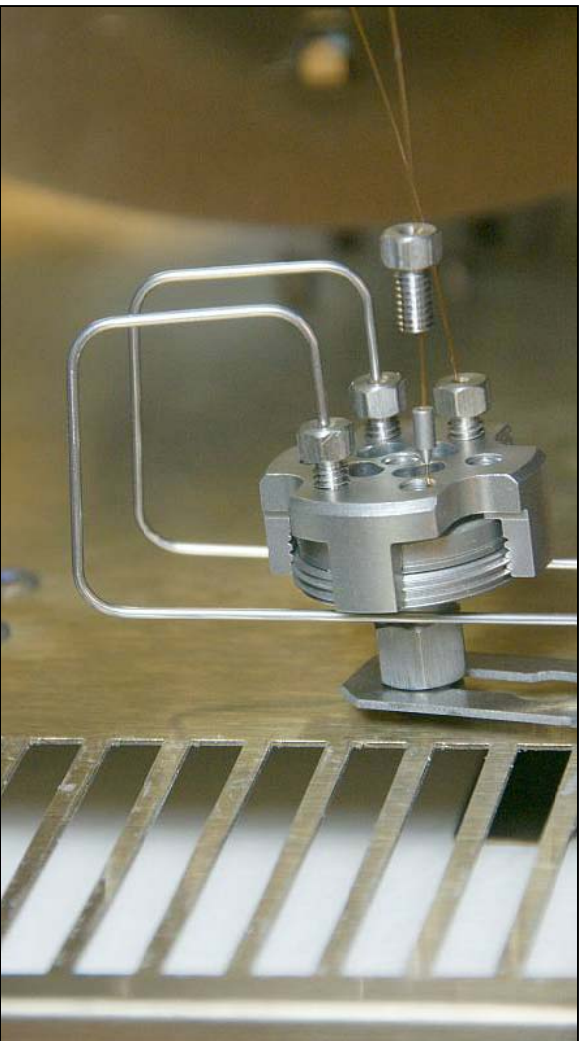
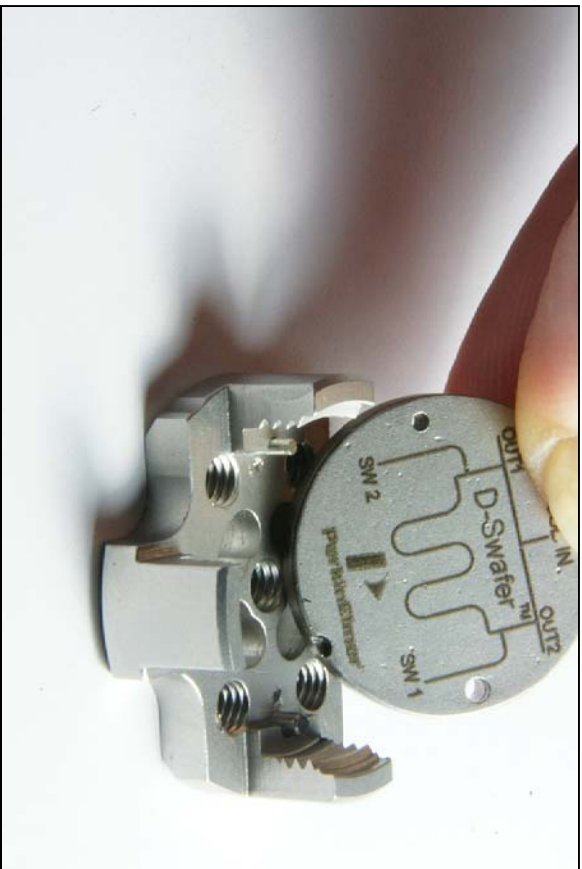
**Ports 3 and 5 are
inputs for switching
gas**



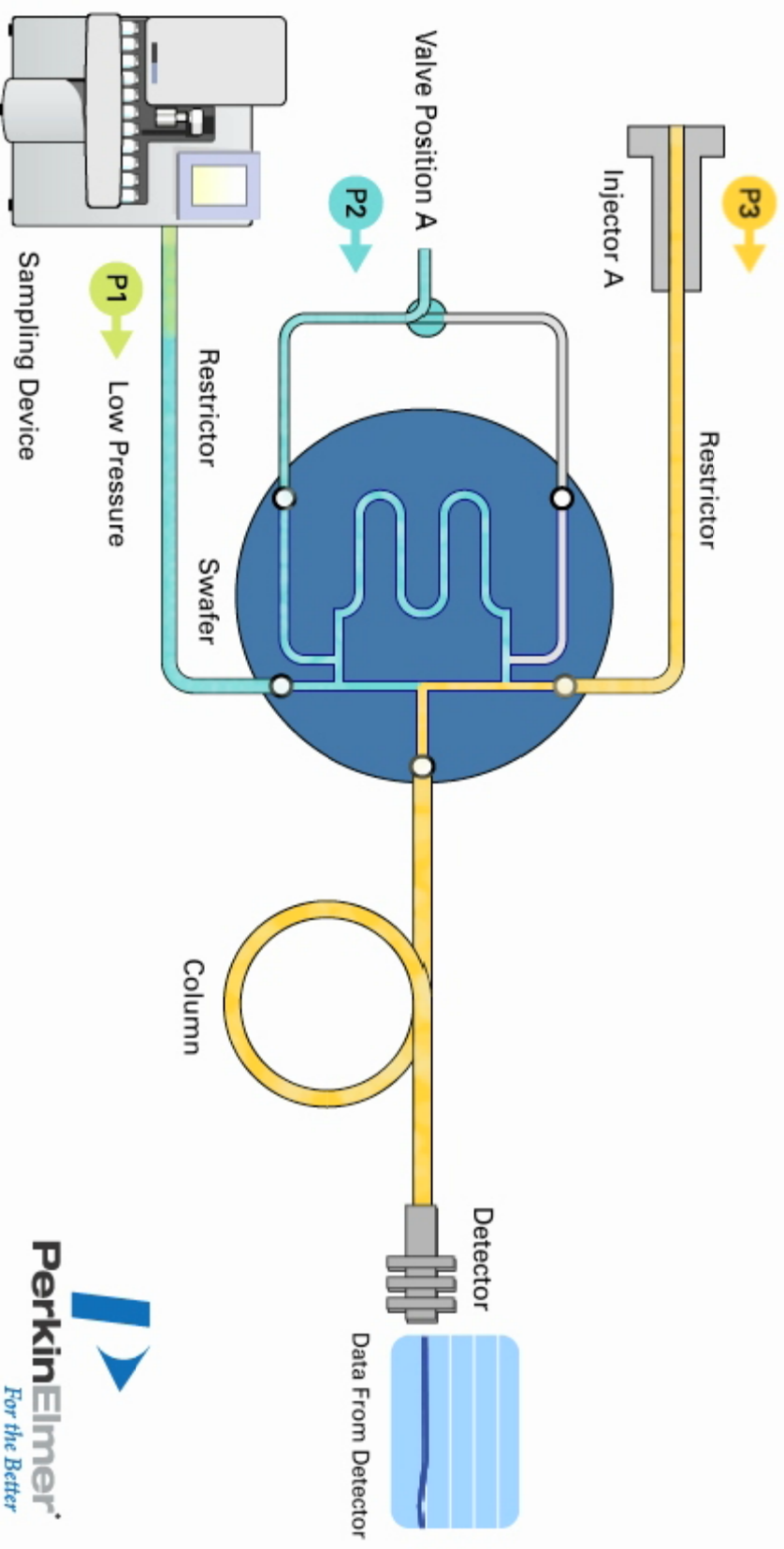
- About the same size as a US 5-cent coin
- Layers are 80µm thick
- Channels are laser-fabricated to different widths down to 50µm
- Channels are chemically deactivated
- Easy to remove and replace
- Low effective thermal mass holder



Photos of the Technology



D-Swafer™ Technology - Inlet Switching



Example A

Simple HS/GC/MS Methods

Example A - 3 Simple Applications on 1 GC/MS

▶ PAH Analysis

- Liquid extraction of liquid or solid matrix
- Liquid autosampler introduction of extract
- Thin Film Column

▶ Nonylphenol Analysis

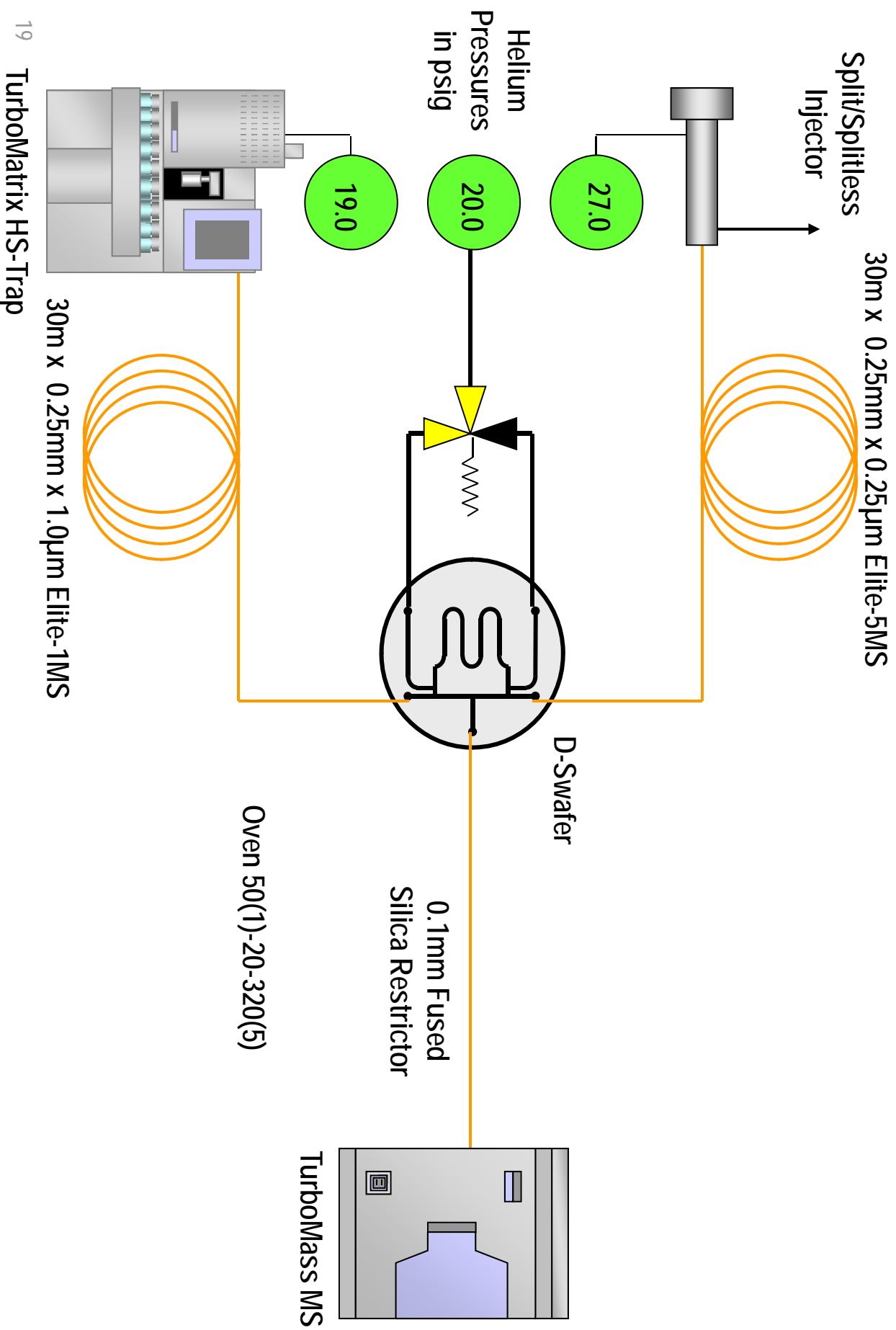
- Liquid extraction
- Liquid autosampler introductions of extract
- Thin film column

▶ Trihalomethane Analysis

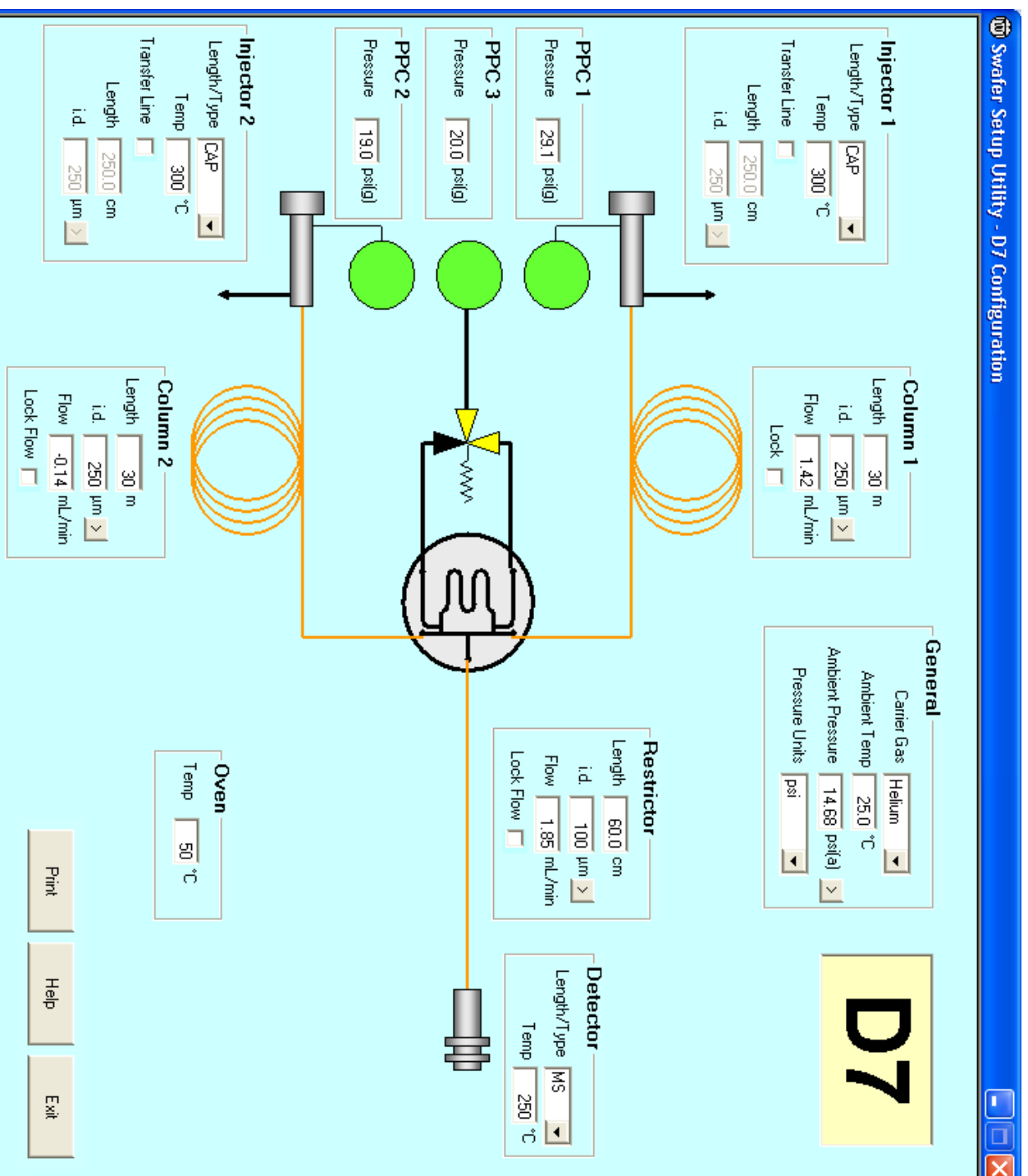
- HS Analysis of Water
- Thick film column

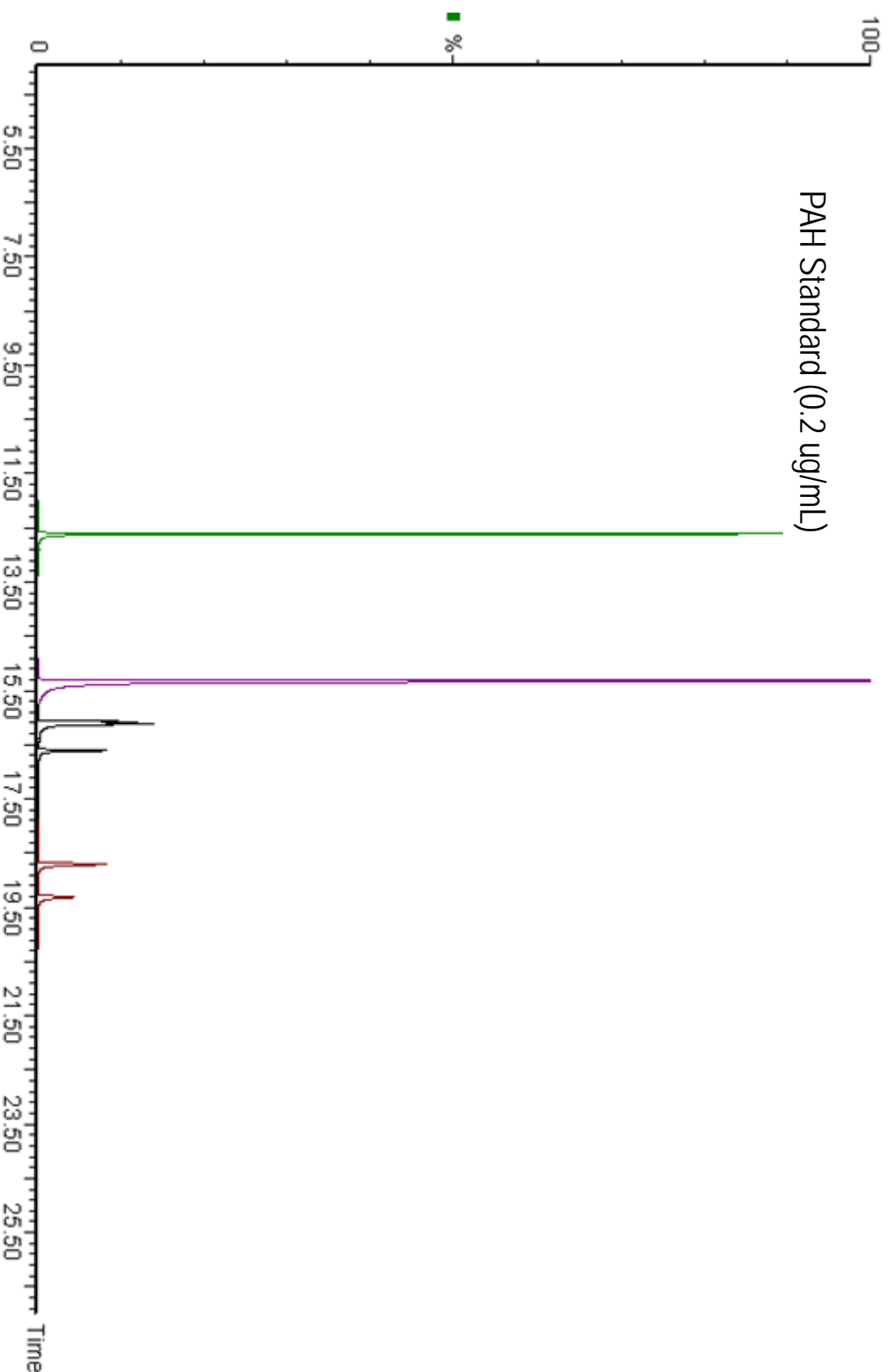
- ▶ PAH to be calibrated between 0.2 - 10 ug/mL
- ▶ Nonylphenol to be calibrated between 5 – 50 ug/mL
- ▶ Trihalomethanes should have a quantification limit of 1.0 pg/mL
- ▶ It should be possible to switch between HS Trap analysis and liquid injection in a sequence automatically – unattended.

Conditions for PAH Analysis



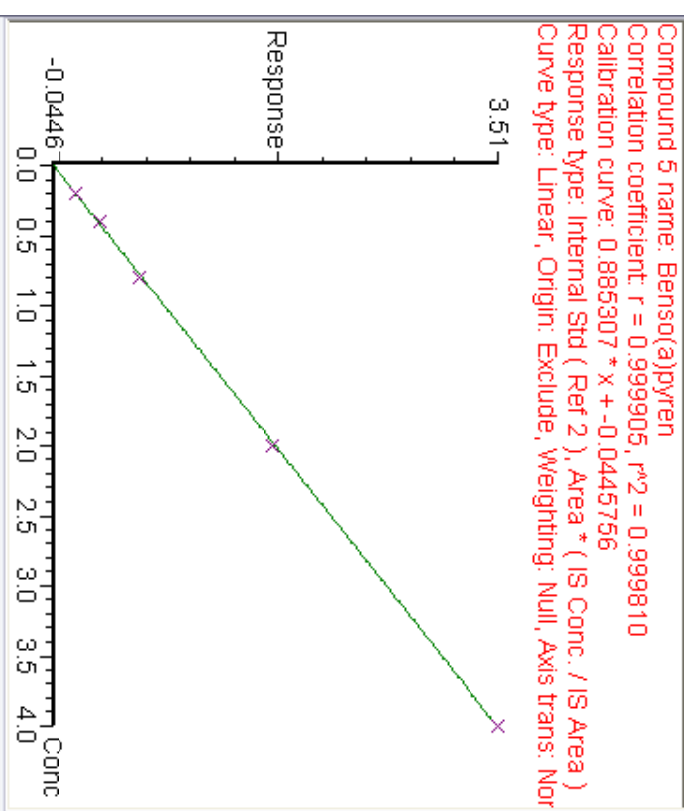
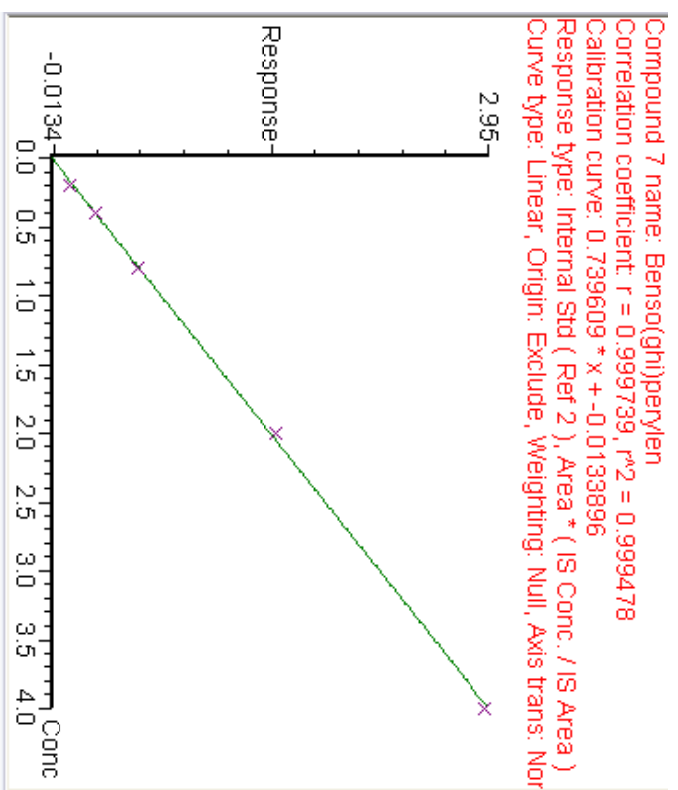
Software Tool to Aid Method Development



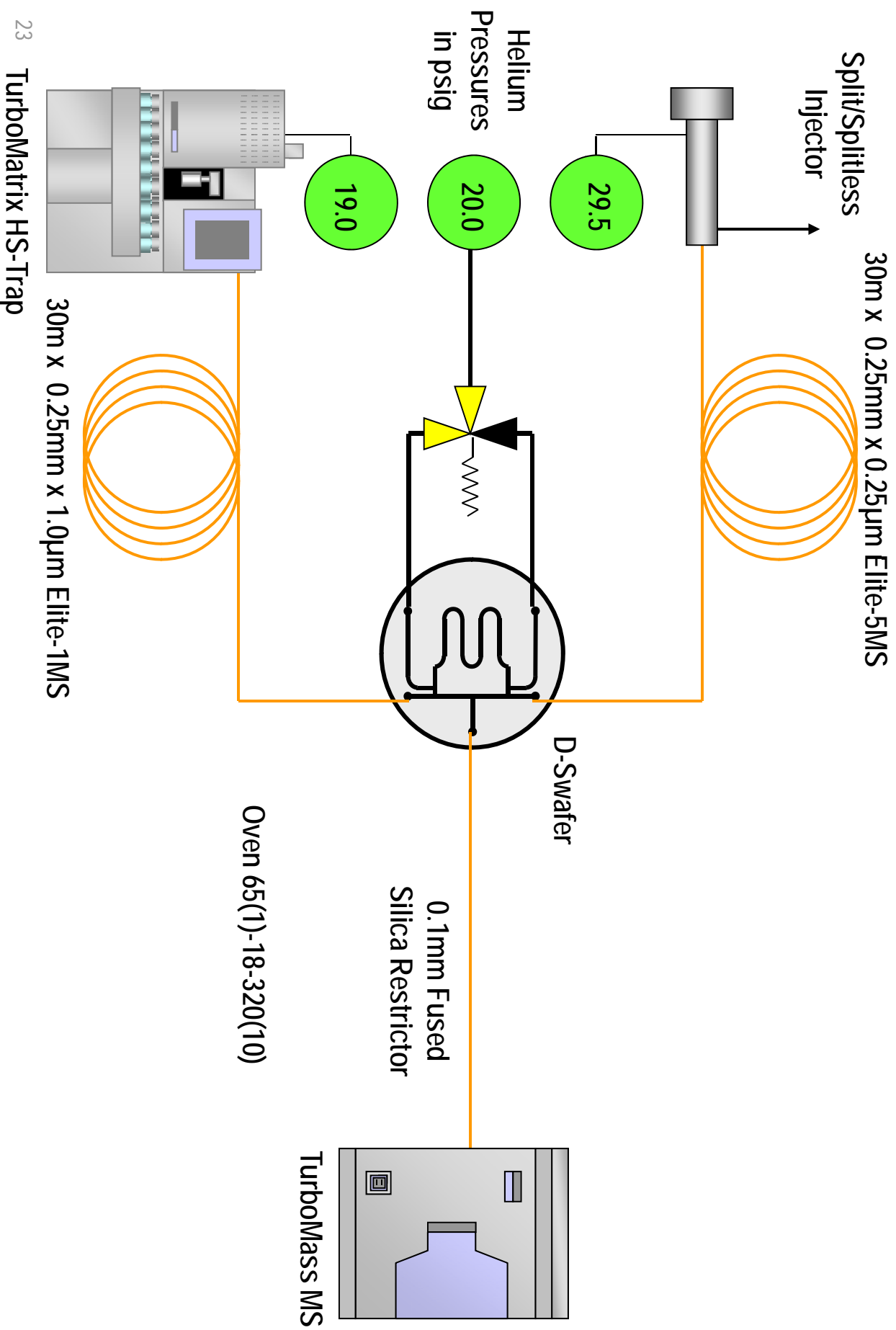


PAH Quantitative Performance

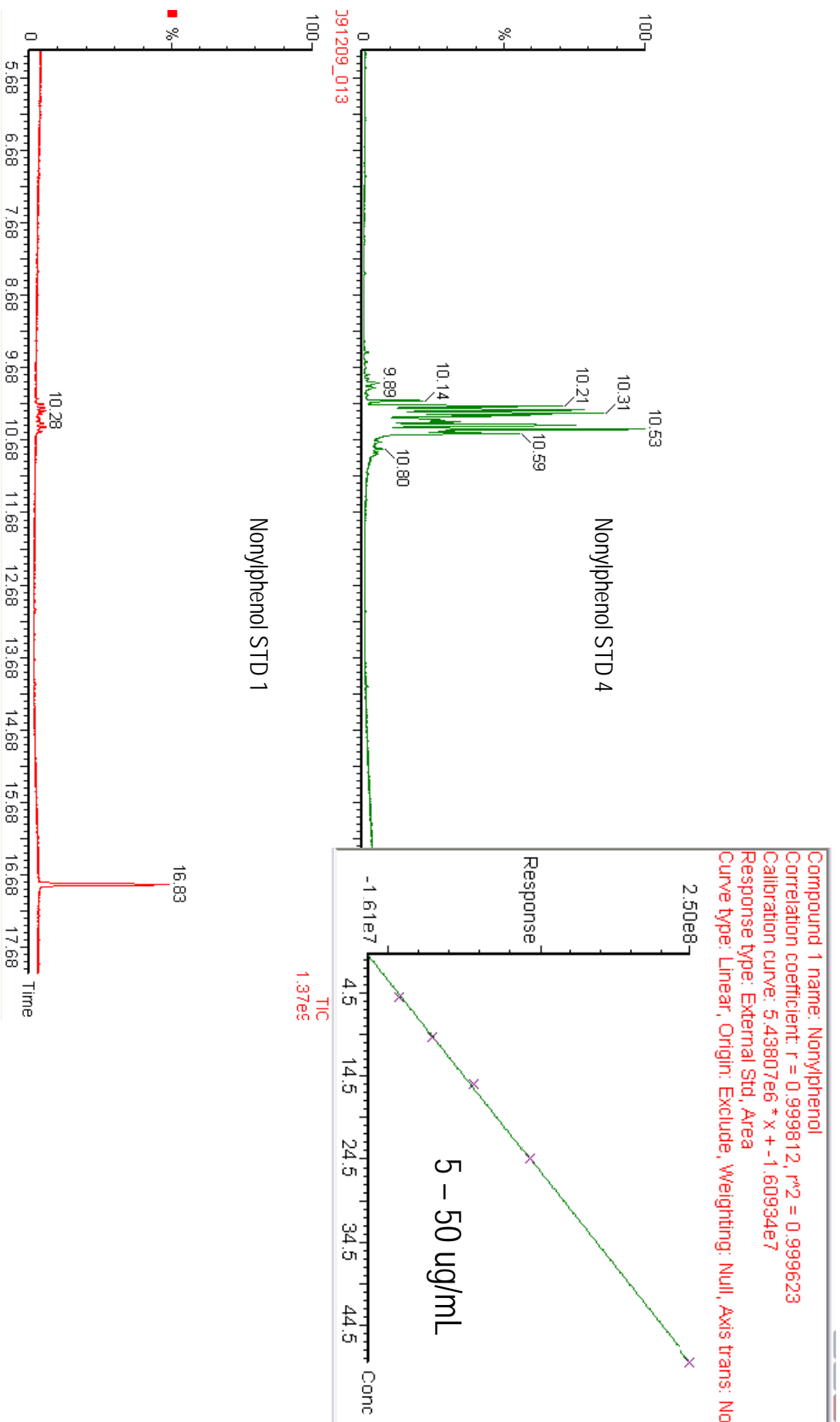
PAH	1	2	3	4	5	% RSD (n=5)	r ²
benzo(b)fluoranthene	0.2	0.4	0.8	2	4	1.9	0.9935
benzo(k)fluoranthene	0.2	0.4	0.8	2	4	2.2	0.9986
benzo(a)pyrene	0.2	0.4	0.8	2	4	3.2	0.9998
indeno(1,2,3-cd)pyrene	0.4	0.8	1.6	4	8	7.3	0.9985
benzo(ghi)perylene	0.2	0.4	0.8	2	4	5.3	0.9995



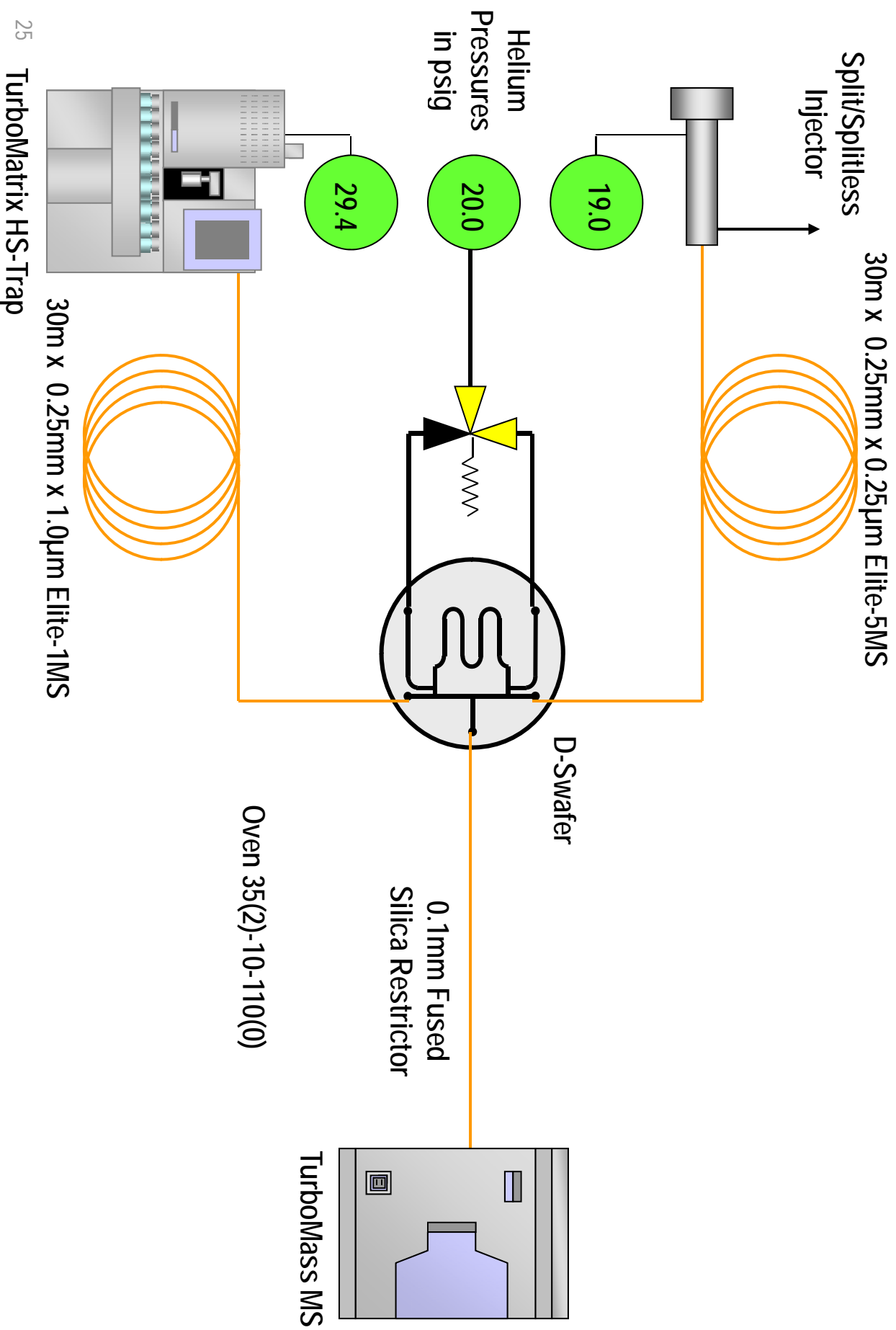
Conditions for Nonylphenol Analysis



Nonylphenol Performance

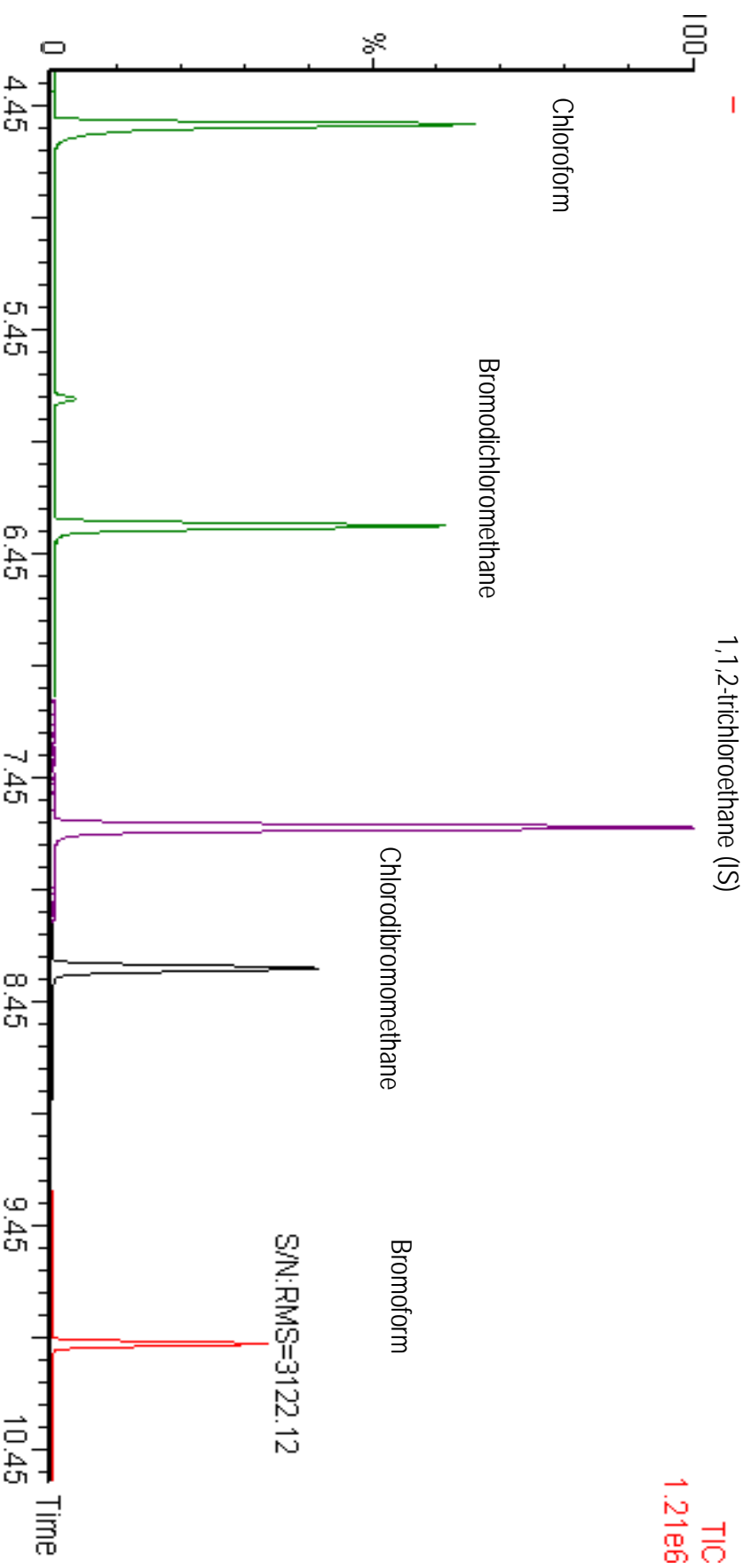


Conditions for Trihalomethane Analysis



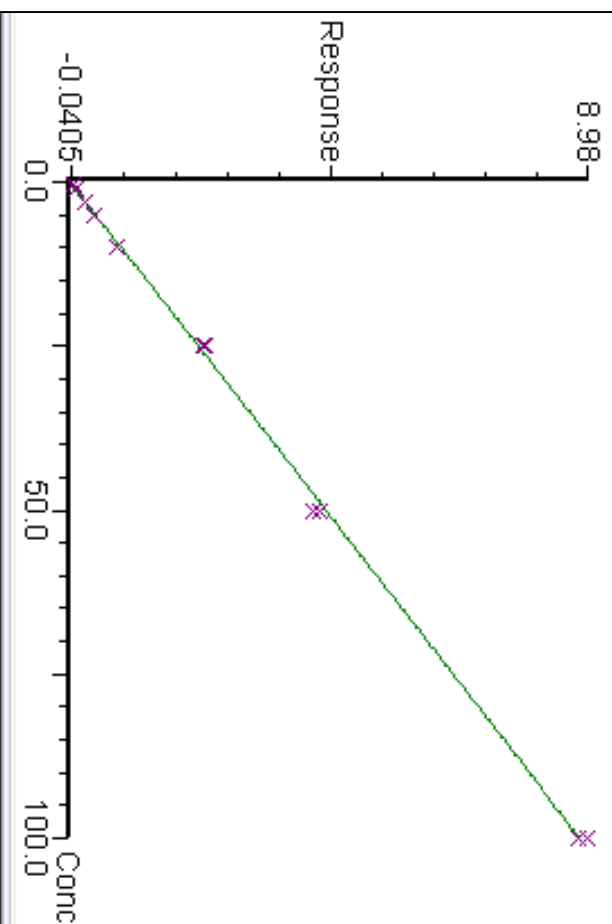
Trihalomethane Analysis

SIR, 10 mL (H₂O), 0.5 ng/mL trihalomethane standard

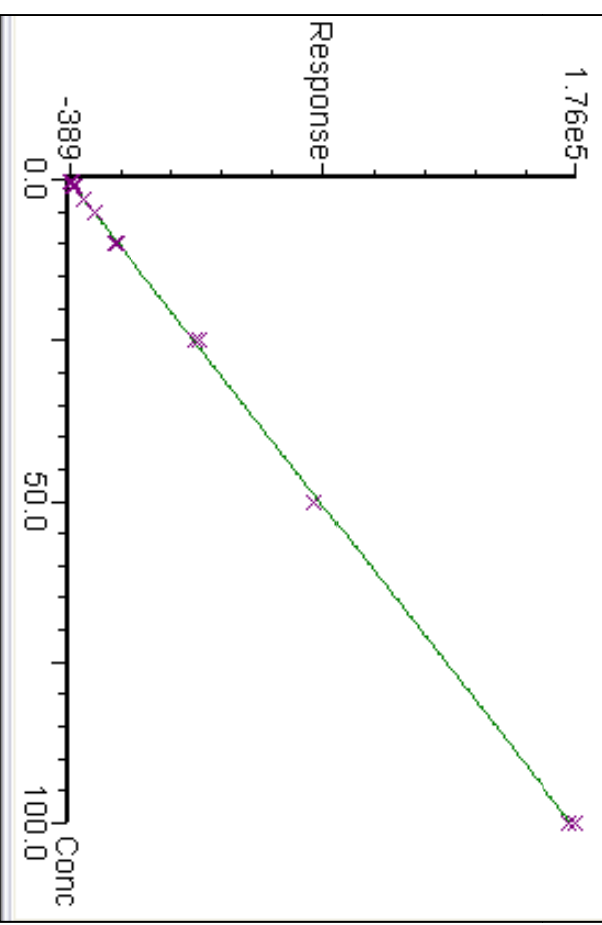


Trihalomethane Analytical Results

Compound 4 name: Klorodibromometan
 Correlation coefficient: $r = 0.999563$, $r^2 = 0.999127$
 Calibration curve: $0.0888721 * x + -0.0405423$
 Response type: Internal Std (Ref 3), Area * (IS Conc. / IS Area)
 Curve type: Linear, Origin: Exclude, Weighting: Null, Axis trans: NC



Compound 5 name: Bromoform
 Correlation coefficient: $r = 0.999834$, $r^2 = 0.999669$
 Calibration curve: $1747.19 * x + -388.607$
 Response type: External Std, Area
 Curve type: Linear, Origin: Exclude, Weighting: Null, Axis trans: NC



Switching between Liquid and HS Injection

TurboMass - Swafer - Swafer

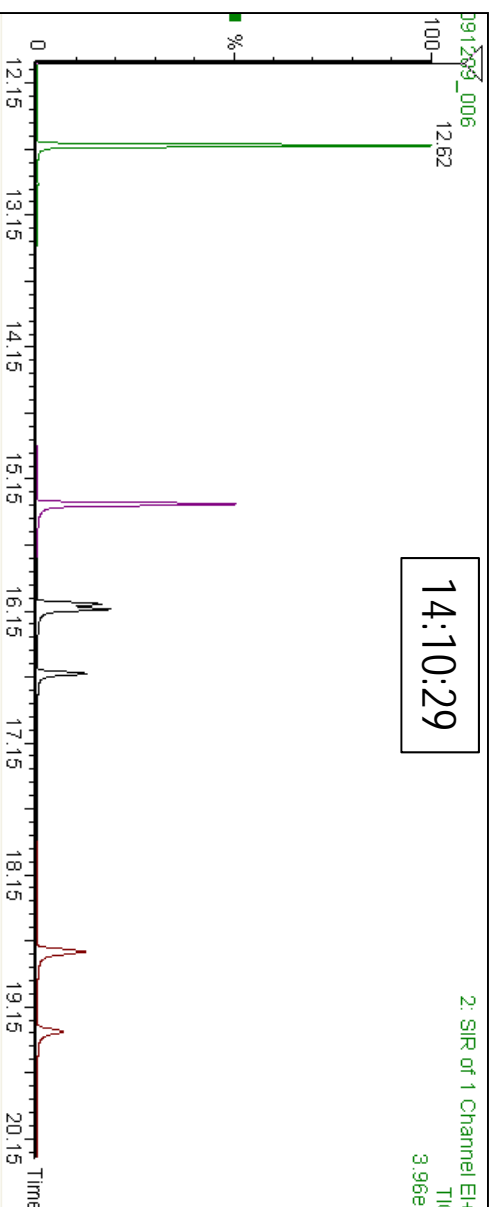
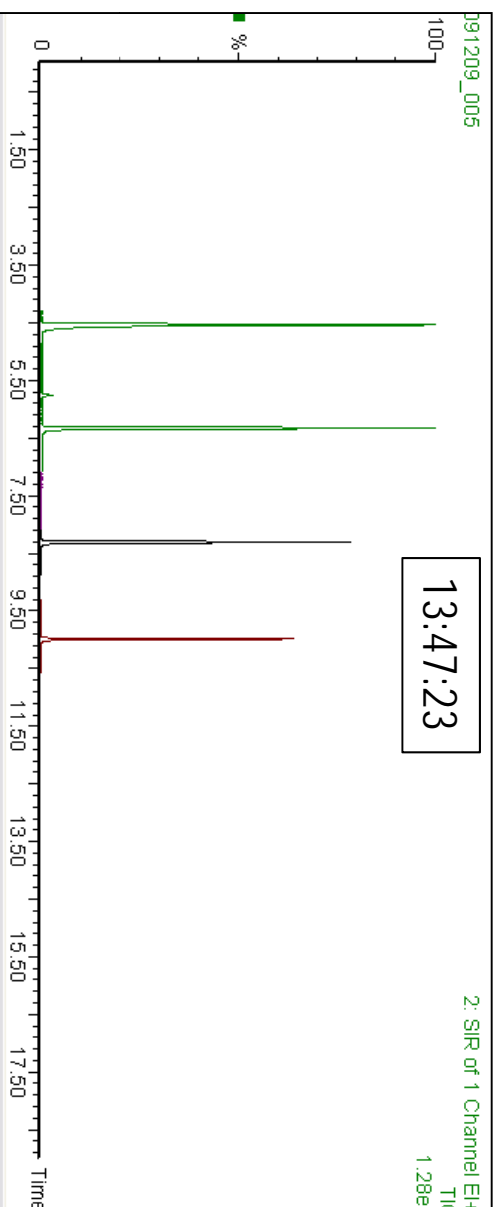
File Edit Samples Run View Quantify Configure GC Tools Help

GC: 0.00
Oven Temp: 50 °C
General Status: Run Done
GC Status: []

MS: Operate Pressures Filament

	File Name	MS Method	MS Tune File	GC Method	Vial #	Injector	Sample ID	File Text	Conditions
63	091209_002	THM03	TEST01	Swafer_chBsl005	10	B		THM std	0.5 ng/mL
64	091209_003	THM03	TEST01	Swafer_chBsl005	11	B		THM std	H2O
65	091209_004	THM03	TEST01	Swafer_chBsl006	12	B		THM std	0.5 ng/mL 10 mL split
66	091209_005	THM03	TEST01	Swafer_chBsl006	13	B		THM std	1.0 ng/mL 10 mL split
67	091209_006	PAHSIF102	TEST01	Swafer_chBsl005	5	B		PAH 3	PAH
68	091209_007	Fullscan01	TEST01	Swafer_chBsl006	8	B		Nonylphenol	Std 4 49 ug/mL
69	091209_008	Fullscan01	TEST01	Swafer_chBsl_nonylph01	8	B		Nonylphenol	Std 4 49 ug/mL
70	091209_009	Fullscan01	TEST01	Swafer_chBsl_nonylph01	9	B		Nonylphenol	Std 2
71	091209_010	Fullscan01	TEST01	Swafer_chBsl_nonylph01	10	B		Nonylphenol	Std 3
72	091209_011	Fullscan01	TEST01	Swafer_chBsl_nonylph01	11	B		Nonylphenol	Control
73	091209_012	Fullscan01	TEST01	Swafer_chBsl_nonylph01	12	B		Nonylphenol	Std 4
74	091209_013	Fullscan01	TEST01	Swafer_chBsl_nonylph01	13	B		Nonylphenol	Std 1
75	091209_014	PAHSIF102	TEST01	Swafer_chBsl005	1	B		PAH Std	Std 1
76	091209_015	PAHSIF102	TEST01	Swafer_chBsl005	1	B		PAH Std	Std 1
77	091209_016	PAHSIF102	TEST01	Swafer_chBsl006	1	B		PAH Std1	Std 1 0.5 uL inj
78	091209_017	PAHSIF102	TEST01	Swafer_chBsl007	1	B		PAH Std1	Std 1 1.0 uL split 30 mL/min

Switching between HS and Liquid



- ▶ HS Trap run of trihalomethanes standard (1.0 ng/mL) followed by a liquid injection of PAH standard 3.
- ▶ HS Sample injected at 13:47
- ▶ Liquid sample injected at 14:10
- ▶ Time difference 23 minutes.
- ▶ Headspace Trap method run time 18.8 min.
- ▶ GC oven cool down and liquid autosampler wash cycles = 4.2 minutes



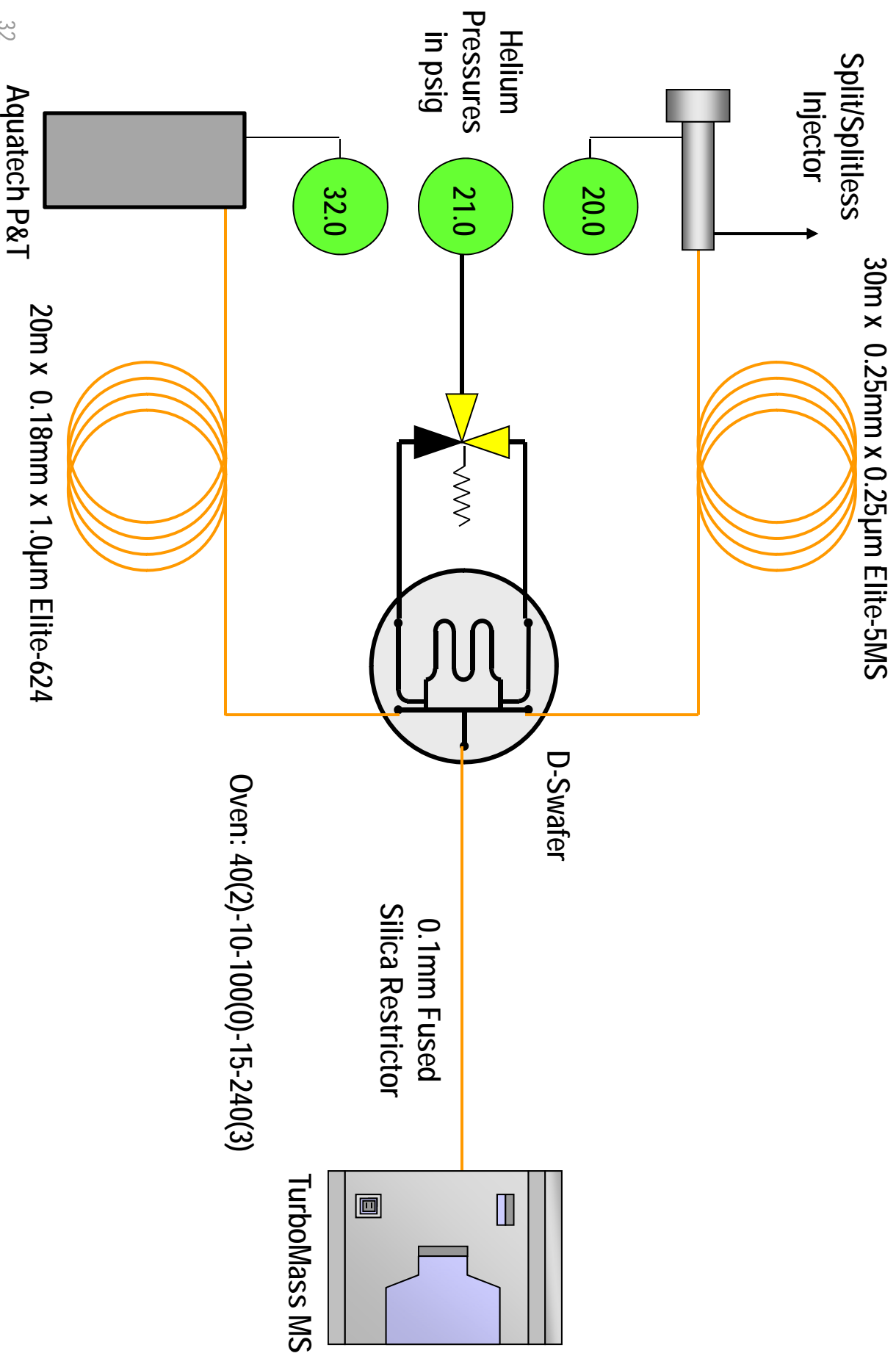
Example B

US-EPA Methods 8260 & 8270

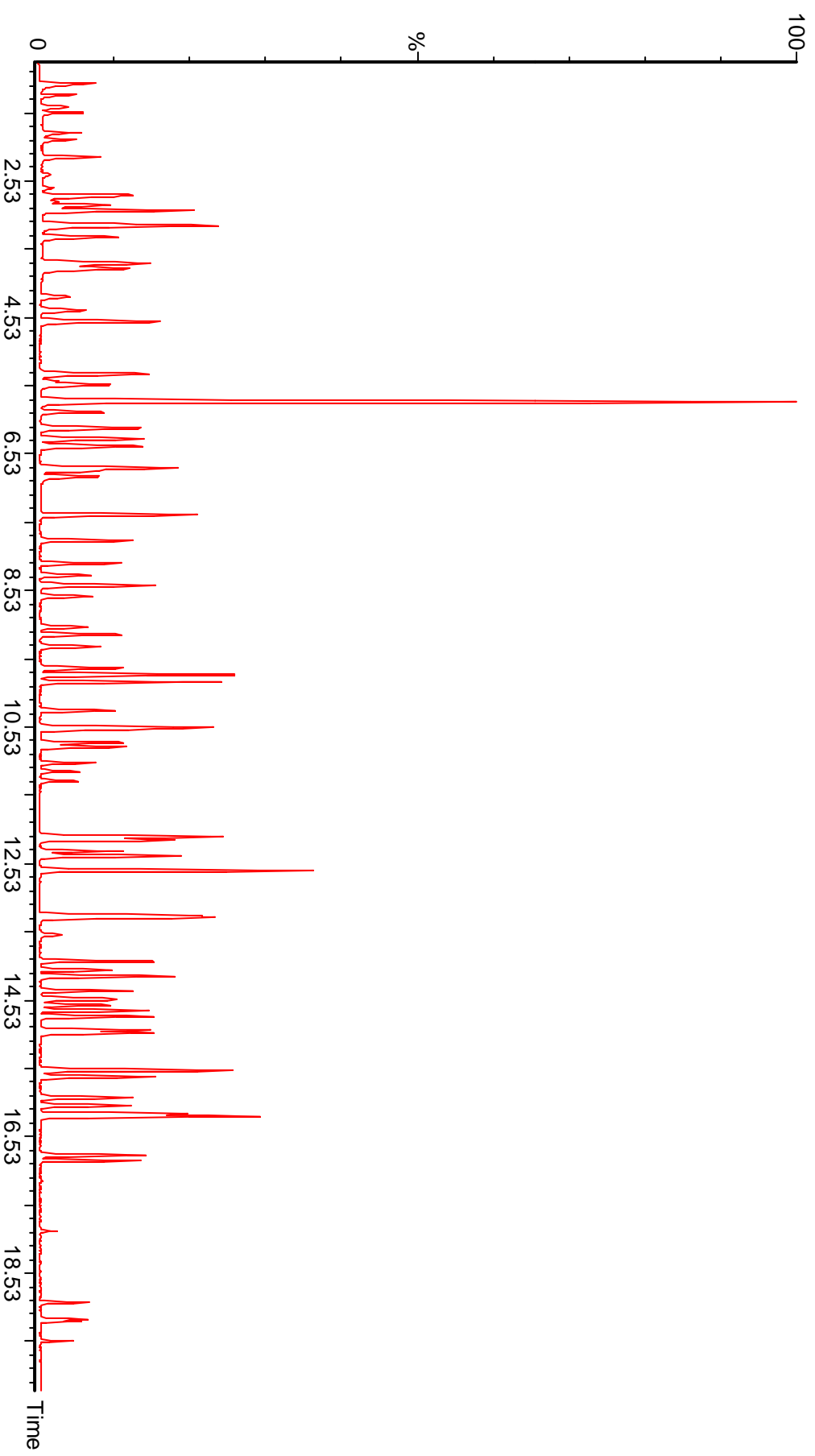
System for Switching Between Methods 8260 and 8270

- ▶ 8260: Determination of VOCs by Purge & Trap and GC/MS
- ▶ 8270: Determination of semi-volatiles by liquid injection and GC/MS

Conditions for 8260 Analysis

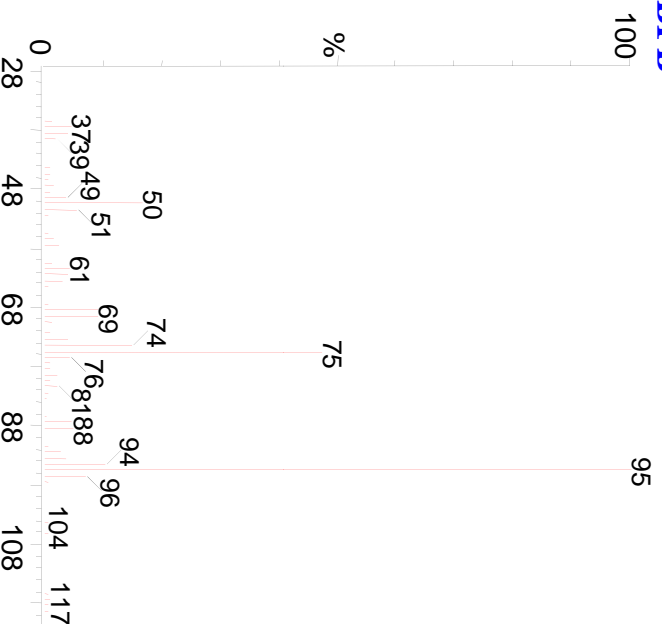


Volatiles 8260 Chromatogram



4-Bromofluorobenzene (BFB) Tune Evaluation

BFB



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EPA Report

Test: BFB 624/8260 TEST

Result: Test Passed

Save

Mass	Reference Mass	Relative Abundance	Criterion	Pass/Fail
50	95	16.6%	COMBINE(304.307)(296) >= 15% and <= 40%	Pass
75	95	47.2%	>= 30% and <= 60%	Pass
95	BPI	100%	= 100%	Pass
96	95	6.6%	>= 5% and <= 9%	Pass
173	174	0.6%	< 2%	Pass
174	95	78.6%	> 50% and < 100%	Pass
175	174	6.4%	>= 5% and <= 9%	Pass
176	174	97.9%	> 95% and < 101%	Pass
177	176	6.2%	>= 5% and <= 9%	Pass

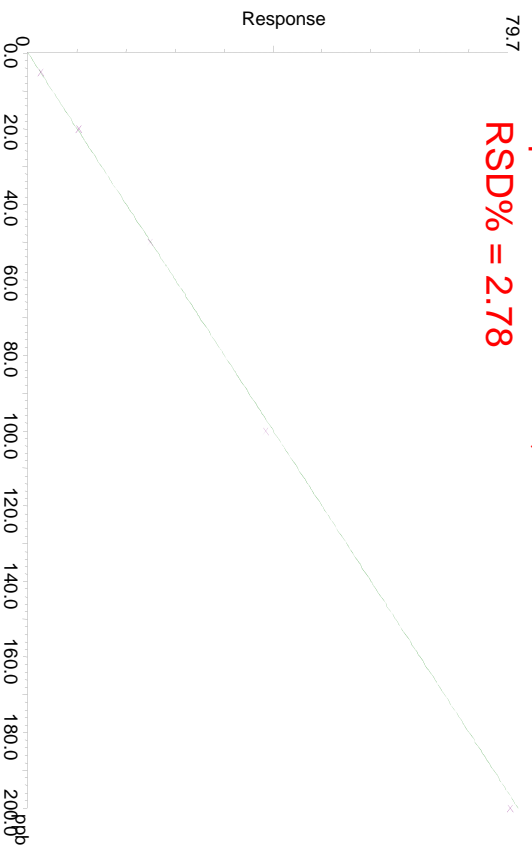
Print Options

Print

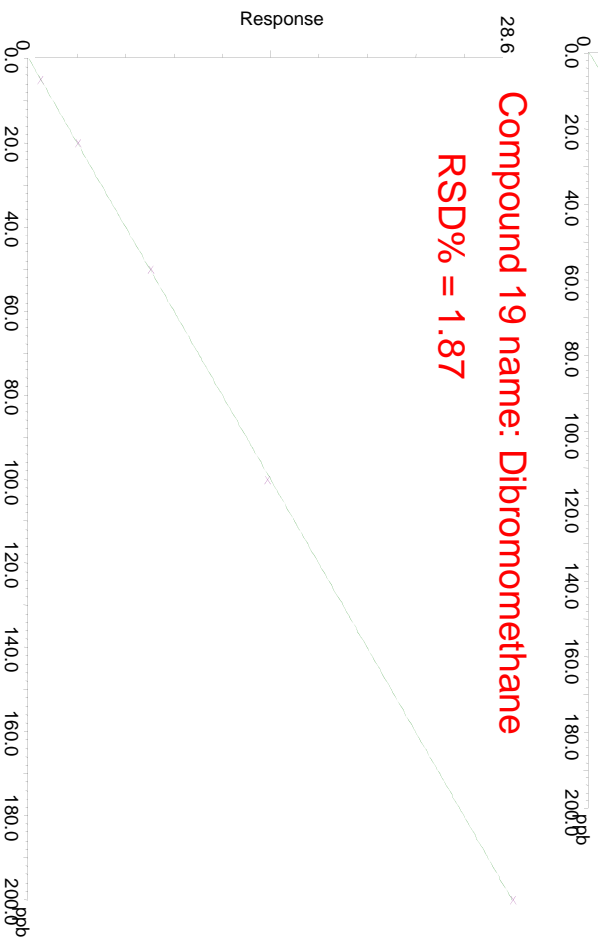
Exit

Example 8260 Calibration Data (5 – 200 ug/mL)

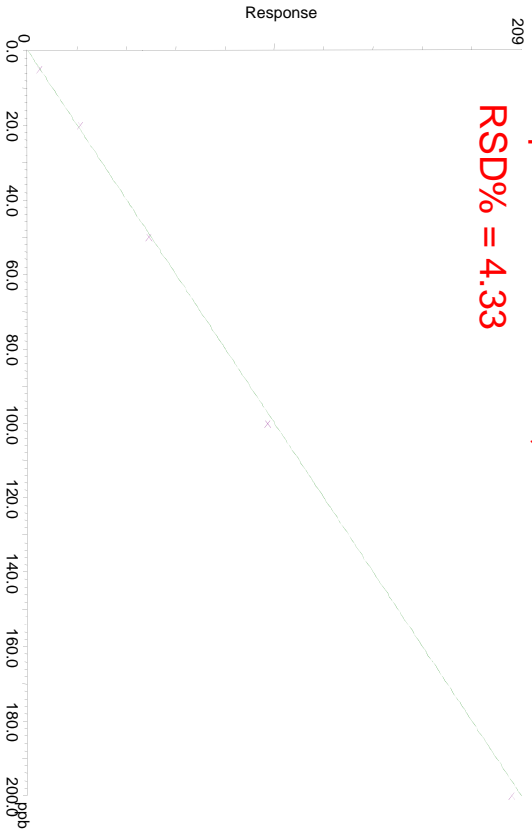
Compound 11 name: 1,1-Dichloroethene
RSD% = 2.78



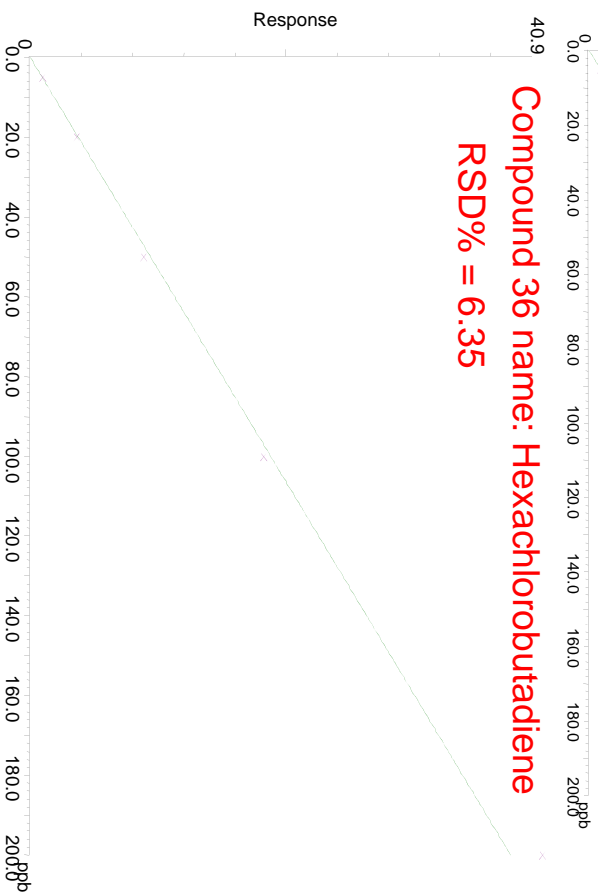
Compound 19 name: Dibromomethane
RSD% = 1.87



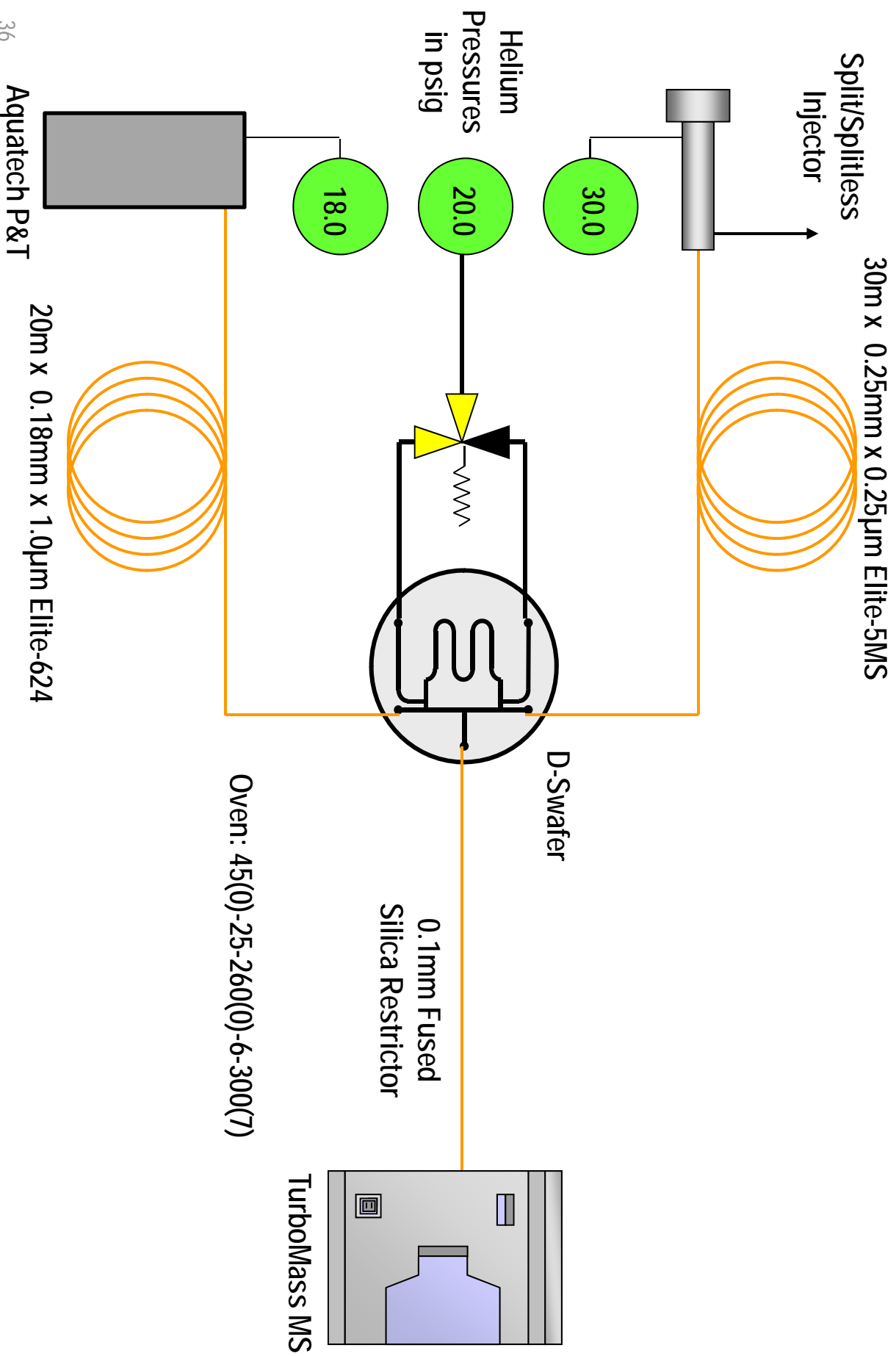
Compound 32 name: 1,3-Dichlorobenzene
RSD% = 4.33



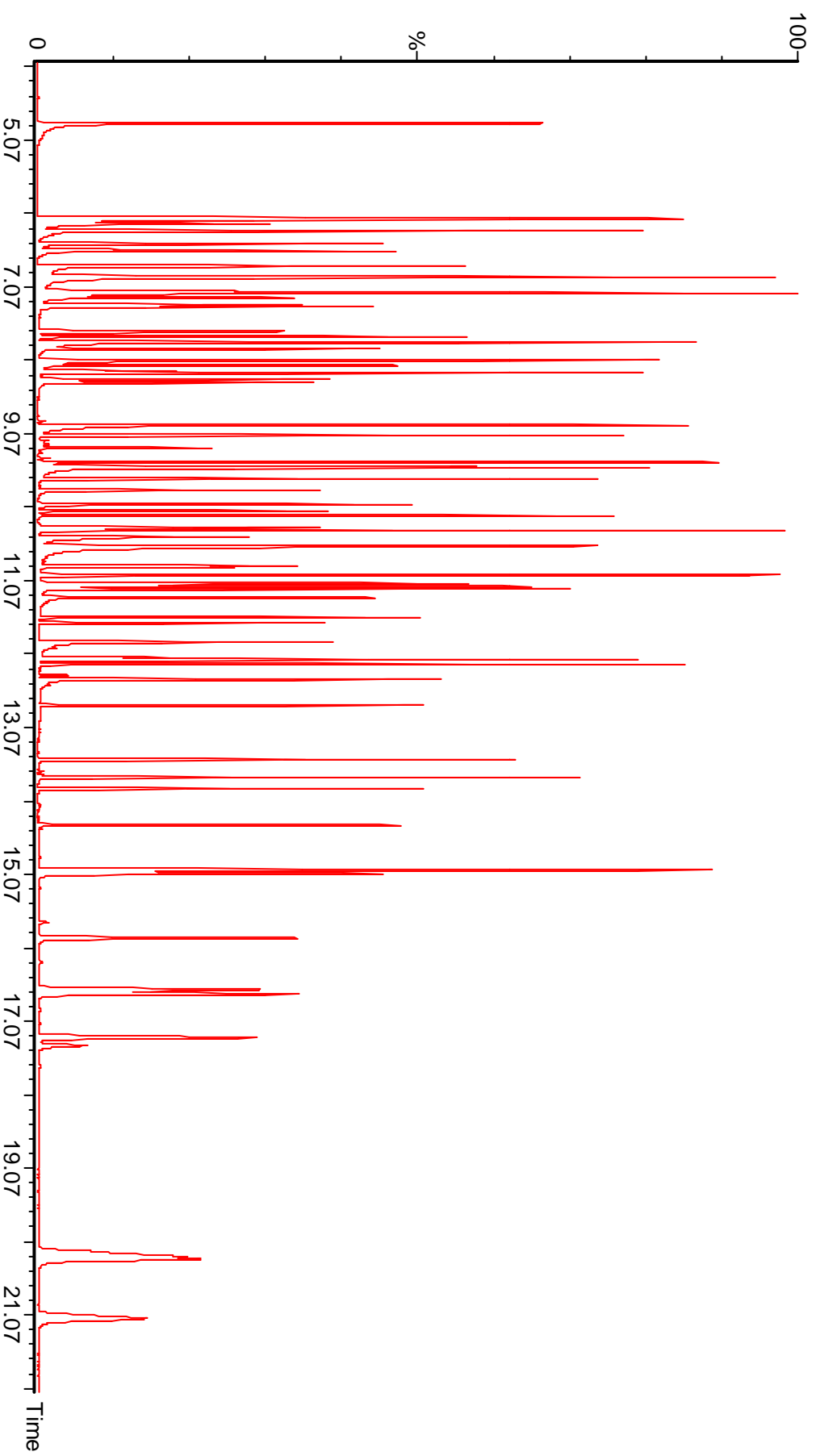
Compound 36 name: Hexachlorobutadiene
RSD% = 6.35



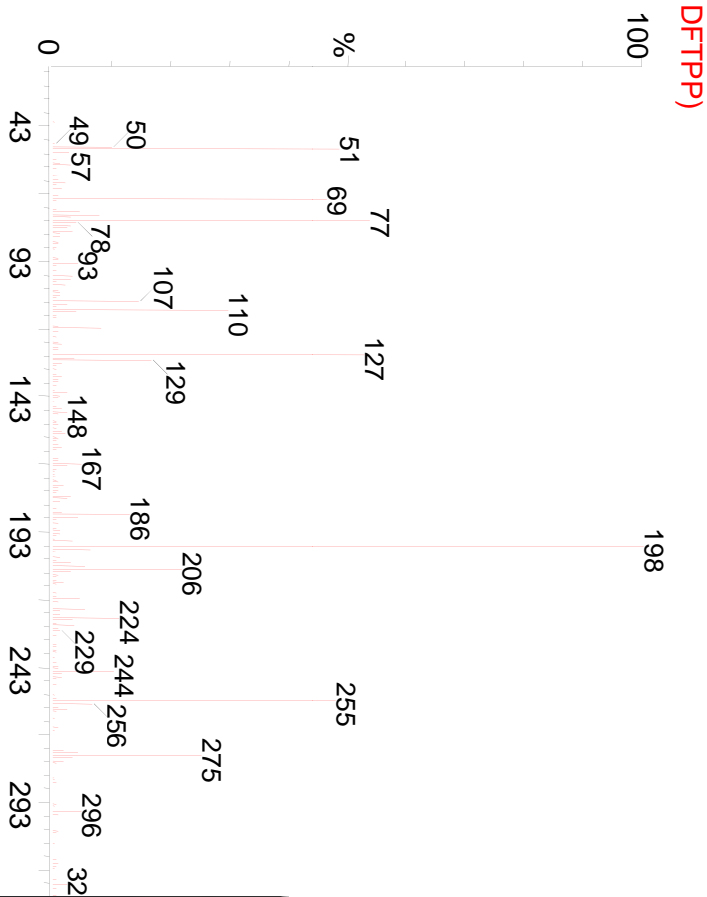
Conditions for 8270 Analysis



8270 Semivolatile Chromatogram



Decafluorotriphenylphosphine (DFTPP) Tune Evaluation



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EPA Report				
Test		DFTPP 625/8270 TEST		Result
				Test Passed
Mass	Reference Mass	Relative Abundance	Criterion	Pass/Fail
			COMBINE(2508,2513)(2488)	Pass
51	198	46.3%	>= 30% and <= 60%	Pass
68	69	1.3%	< 2%	Pass
69	BPI	45.5%	NOT TESTED	Pass
70	69	0.5%	< 2%	Pass
127	198	52.1%	>= 40% and <= 60%	Pass
197	198	0%	< 1%	Pass
198	BPI	100%	= 100%	Pass
199	198	6.2%	>= 5% and <= 9%	Pass
275	198	24.1%	>= 10% and <= 30%	Pass
365	BPI	2.1%	> 1%	Pass
441	443	76.2%	< 100% and > 0	Pass
442	198	93.3%	< 100% and > 40%	Pass
443	442	19.4%	>= 17% and <= 23%	Pass

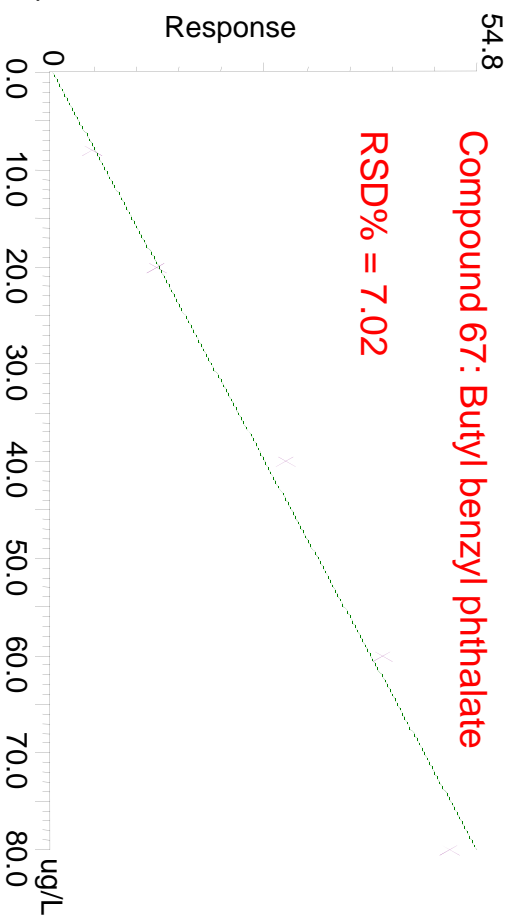
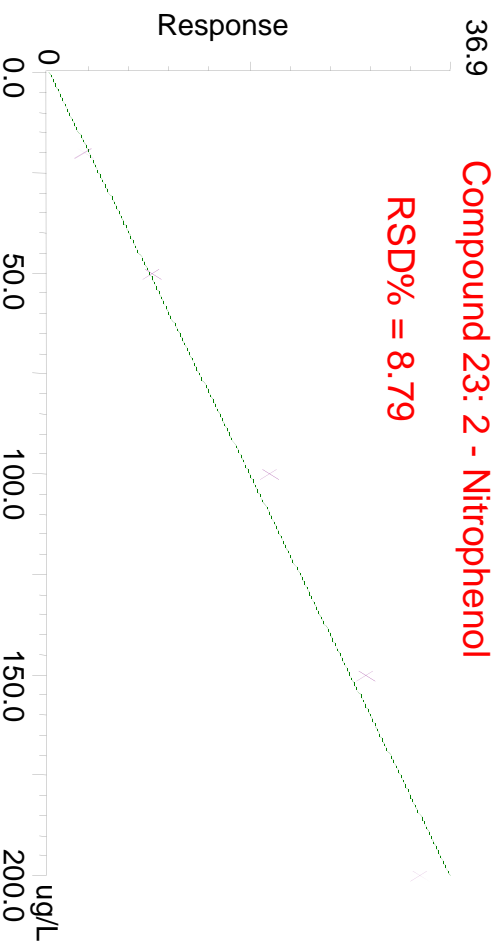
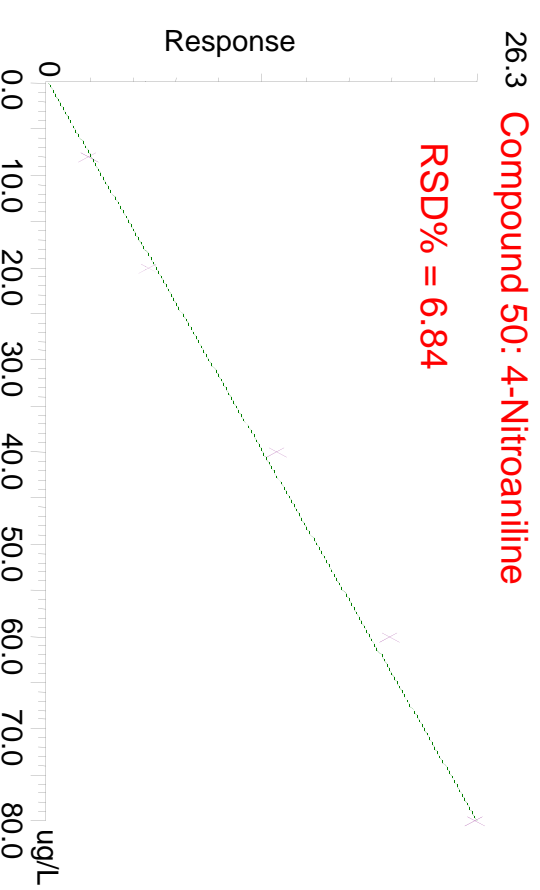
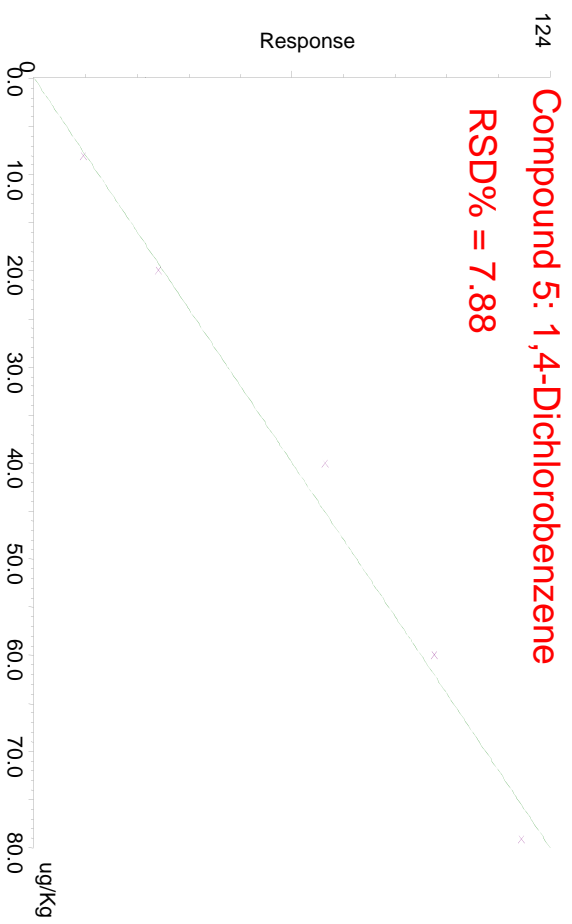
Save

Print Options

Print

Exit

Semivolatile 8270 Calibration (10 – 80 ug/ml)



- ▶ The reversed heartcut switching technique based on this micro-channel wafer technology is a highly effective means of switching applications between a single MS as illustrated by these example environmental analyses.
- ▶ The technique reduces the need for multiple instruments to run multiple applications or saves hours of otherwise lost time in venting the detector, exchanging columns, etc.
- ▶ Analytical performance is not significantly affected.
- ▶ The system may also be used, without modification, to backflush late-eluting unwanted sample material from either or both channels to further save time and increase analytical throughput.